

Kubota Farm Machinery Europe SAS

1. Outline

Address	Route de Socx 59380 Bierne, France
Number of employees	236 (Dec 2021)
Site area	115,000 m ²
Establishment day	27 December 2013
ISO14001 certification date	20-Feb-2017
Site overview	Manufacturing of tractors



2. Products

Main products



Tractor

3. Environmental performance data (Jan. 2021 to Dec. 2021)

Used amount of energy	Crude oil equivalent KL	832
Used amount of water	thousand m ³	3.5

CO₂ emission*	tons CO ₂ e	821
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*CO₂ emissions from energy sources.

Air Pollutant measurement results				
Main smoke and soot generation facilities		No smoke and soot generating facilities		
	Unit	Control content	Control value	Maximum measured
SOx	-	Concentration control	-	-
NOx	mg/Nm ³	Concentration control	100	0
Particulate	-	-	-	-

Amount of discharge water -Industrial use	thousand m ³	3.5	
Amount of pollutant in discharge water	COD	kg	-
	Nitrogen	kg	-
	Phosphorus	kg	-

Water pollutant measurement results				
		unit	Control value	Maximum measured
Public water areas	pH	-	-	7.1 - 8.2
	BOD	mg/L	-	2
	COD	mg/L	-	15
	SS	mg/L	-	24
	Nitrogen	mg/L	-	1
	Phosphorus	mg/L	-	0.2
	Hexavalent chromium	mg/L	-	-
	Lead	mg/L	-	-
	COD, total emission control	kg/day	-	-
	Nitrogen, total emission control	kg/day	-	-
Sewerage lines	pH	-	-	-
	BOD	mg/L	-	-
	COD	mg/L	-	-
	SS	mg/L	-	-
	Nitrogen	mg/L	-	-
	Phosphorus	mg/L	-	-

Waste discharge	tons	1,052
Recycling ratio	%	95.7%

VOC emission	tons	-
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4.Environmental Topics

- On your side
- New installation : soiled transmission oiled reduction
- Setting up and starting the welding line
- Digitization and replacement of paper checksheets
- Replacement of the presence detector at the employee entrance door
- Collection of used masks for recycling for school tracing kit

5.Environmental Communication

Reduction of commercial catalogs
Internal communication :
Publication of 21 Environment ITEM in 2021 + send daily environmental ITEM good practice
Environmental Challenge for KFM and temporary employees