

Kverneland Group Soest GmbH

1.Outline

| | |
|-----------------------------|------------------------------|
| Address | Coesterweg 42 59494 Soest |
| Number of employees | 300 |
| Site area | 70,000m ² |
| Establishment day | 1948 |
| ISO14001 certification date | - |

2.Products



3.Environmental policy

1. All environmental requirements for products, services and activities have to be met. This includes legal basics, standards and voluntary engagements.
2. To insert sustainable processes, minimize waste and avoid pollution, save energy and reduce CO2 balance, minimize safety- and health-risks, use responsible waste disposal methods.

4.Environmental performance data (Jan. 2015 to Dec. 2015)

| | | |
|-----------------------|-------------------------|-------|
| Used amount of energy | Crude oil equivalent KL | 1,277 |
| Used amount of water | thousand m ³ | 4 |

| | | |
|---------------------------|--------------------|-------|
| CO ₂ emission* | t -CO ₂ | 2,462 |
|---------------------------|--------------------|-------|

*CO₂ emissions from energy sources.

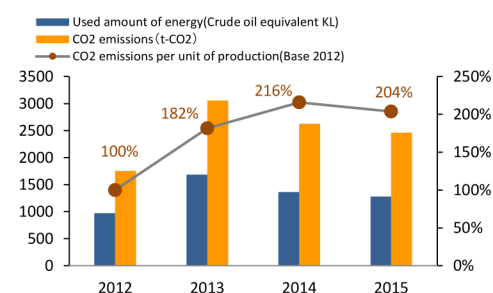
| Air Pollutant measurement results | | | | |
|---|--|---|---------------|------------------|
| Main smoke and soot generation facilities | | No smoke and soot generating facilities | | |
| | Unit | Control content | Control value | Maximum measured |
| SO _x | Total emission control and K-value control: m ³ N/h | - | - | - |
| NO _x | Total emission control: m ³ N/h, Concentration control: ppm | - | - | - |
| Particulate | Concentration control: g/m ³ N | - | - | - |

| | | | |
|--|------------|------------------|---|
| Amount of discharge water | | thousand m³/year | 2 |
| Amount of pollutant in discharge water | COD | kg/year | - |
| | Nitrogen | kg/year | - |
| | Phosphorus | kg/year | - |

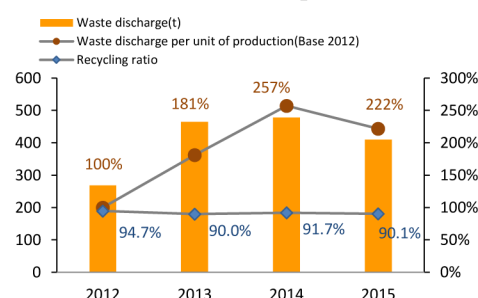
| Water pollutant measurement results | | | | |
|-------------------------------------|------------------------------------|--------|------------------|------------------|
| | | unit | Control value | Maximum measured |
| Public water areas | pH | - | - | - |
| | BOD | mg/L | - | - |
| | COD | mg/L | - | - |
| | Nitrogen | mg/L | - | - |
| | Phosphorus | mg/L | - | - |
| | Hexavalent chromium | mg/L | - | - |
| | Lead | mg/L | - | - |
| | COD, total emission control | kg/day | - | - |
| | Nitrogen, total emission control | kg/day | - | - |
| | Phosphorus, total emission control | kg/day | - | - |
| Sewerage lines | pH | - | Sewage discharge | |
| | BOD | mg/L | | |
| | COD | mg/L | | |
| | SS | mg/L | | |

| | | |
|-----------------|---------|-------|
| Waste discharge | t /year | 410 |
| Recycling ratio | % | 90.1% |

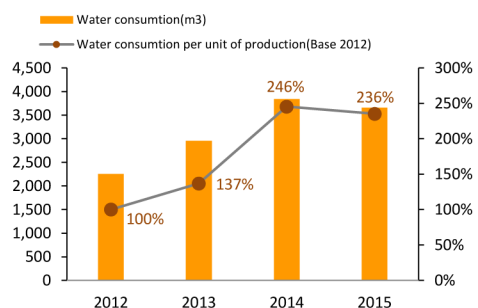
| | | |
|--------------|---------|---|
| VOC emission | t /year | 2 |
|--------------|---------|---|



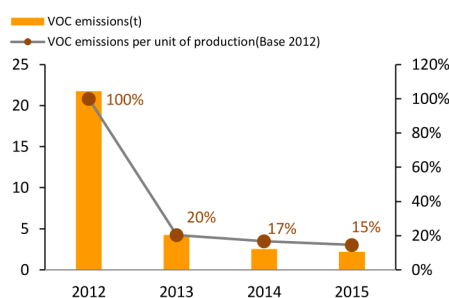
Graph.1 Energy & CO₂ emissions



Graph.2 Waste discharge & Recycling ratio



Graph.3 Water consumption



Graph.4 VOC emissions