Relationship between Kubota s business activities and environment

## **INPUT**

### Main raw materials

Cement 148 thousand ton Silica 70 thousand ton Old pig iron 79 thousand ton New pig iron 76 thousand ton Flat bar 107 thousand ton

### Recycled materials

Scrap 359 thousand ton Fly ash 36.6 thousand ton Used paper pulp 8.0 thousand ton

### Energy

Heavy oil 5,039 k l LPG 2,529 ton Gasoline 685 k l Town gas 32,859 thousand m<sup>3</sup> Kerosene 21,219 k l Steam 50,405 ton Gas oil 2,731 kℓ Electric power 551.29 million kWh Coal coke 64,403 ton Co-generated electric power 9.88 million kWh

### Water

Drinking water 1.02 million m<sup>3</sup> Industrial water 3.96 million m<sup>3</sup> Groundwater 1.34 million m<sup>3</sup>

Chemicals (notified to PRTR) 9757.4 ton

Purification

### Environmental load

 $10.2 \times 10^{9} MJ$ 

Water: n-hexane (wastewater containing oil) Air : SOx( Exhaust gas from air conditioners )

Water: pH, ss( Cement wastewater ) Air: NOx, SOx( Exhaust gas from cupola )

Kubota

Environmental load

#### Environmental load

Water: n-hexane (wastewater containing oil) Air : SOx( Exhaust gas from air conditioners )

Greenhouse gas

CFC

**HCFC** 

**OUTPUT** 

to public water area

Chemicals notified to PRTR

Chemicals notified to PRTR

Discharged amount of wastewater

5.20 million m<sup>3</sup>

15.6 t

17.7 t

0.63 t

0.045t

0.015t

13.6 ton

110.2 ton

23.7 ton

0 ton

3.8 ton

Water

Nitrogen

to sewer

Air

SOx

NOx

Dust

Phosphorus

 $CO_2$ 581 thousand ton 200 ton (in terms of CO<sub>2</sub>)

Discharged amount of wastewater 1.05 million m<sup>3</sup>

Chemicals notified to PRTR 1391.4t

Ozone layer depletion substances

# Typical examples

Tractors

In-house recycling 87.312 thousand ton



# Ductile cast iron pipes



## Engines





# **OUTPUT**

Incinerated amount of waste 2,712 t 3,939 t

Landfill amount of waste

#### Manufactured amount of main products (extract)

Sheet piles 235 thousand m Segment 29 thousand ton

Engines 404 thousand

ar IM3

Combines 16 thousand

Ductile cast iron pipes 350 thousand ton Tractors 97 thousand Rice transplanters 20 thousand Construction machinery 11 thousand Wall material 9.9 million m<sup>2</sup> Jyoukaso 33 thousand

Roofing material 10.791 million m<sup>2</sup>

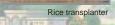
### Examples of products

# External recycling

Reuse 89.137 thousand ton Heat recovered 919 ton

Valuable substances 62.065 thousand ton







ınicipal solid waste incinerati plant with super generati

## Collection of waste products

2,588 ton Cast iron pipes 834 ton Roofing material Wall material 187 ton Vinyl pipes 43 ton



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